

Date: Thursday, 8/30/2007 3:48:43 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	STUD
Job Number	34345			
Estimate Number	11859			
P.O. Number	N/A		Part Number	D2374
This Issue	8/30/2007	S.O. No.	Drawing Number	D2374 REV A
Prsht Rev.	NC		Project Number	N/A
First Issue	N/A	Type	Drawing Revision	A
Previous Run	29137		Material	N/A
Written By			Due Date	9/14/2007
Checked & Approved By	<i>John D. Johnston</i>		Qty:	40
Comment	Est. D 03.04.04 Reformat; Made on Cobra KJ/RF		Um:	Each

Additional Product:

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRLINR1000	Delrin Round Bar 1"	
		Comment: Qty.: 0.1335 f(s)/Unit Total : 5.3382 f(s) Delrin Round Bar 1" Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELRLIN-R1.000) Batch: M104346 <i>RQ 07/10/16 6'</i>	(49)
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Turn blank as per Folio FA156 and Dwg D2374 Deburr as required <i>RQ 07/10/17</i>	(49)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>RQ 07/10/17/1/10/07..</i>	(49)
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK <i>2nd 07/10/23</i>	(49)
5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA156 and Dwg D2374 <i>Jeff 07-10-23</i>	(49)
6.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>Jeff 07-10-23</i>	(49)

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/18/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Part Number: D2374

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



n/a July 07-10-23.



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr as required

8.0 QC8

SECOND CHECK



Comment: SECOND CHECK

QC8 07/10/23

(49)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/10/23 SP

(49X)

(49)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

DC9/11/024

Job Completion



6/07-10-24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34345
Description: Stud	Part Number:	D2374
Inspection Dwg: D2374 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

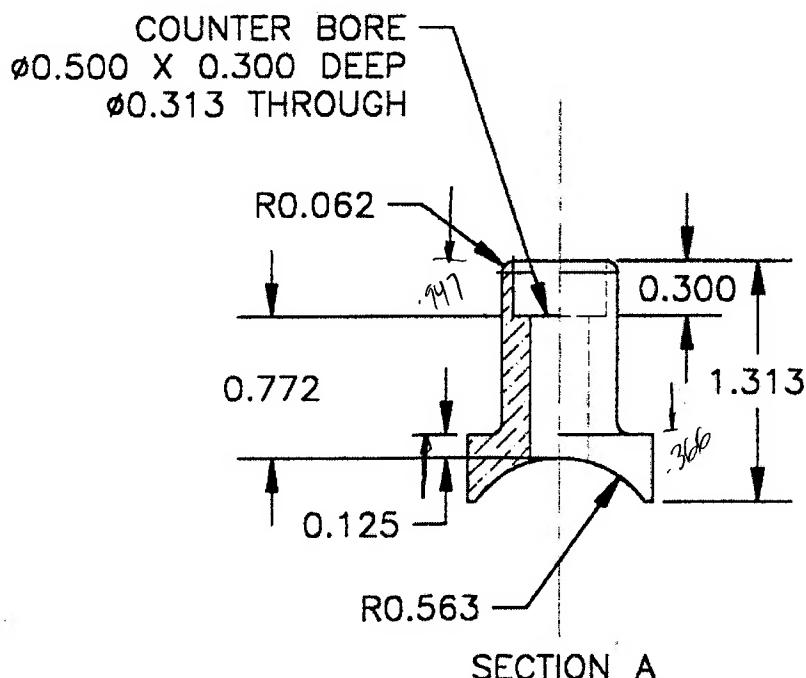
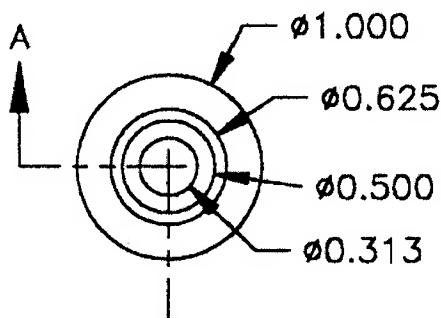
X First Article Prototype

Measured by:	<i>CC Kroll</i>	Audited by:	<i>GRL</i>	Prototype Approval:	N/A
Date:	<i>07/10/17</i>	Date:	<i>07/10/23</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.25	New Issue	KJ/JLM	JL

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>JF</i>	DRAWING NO. D2374	REV. A SHEET 1 OF 1
DATE 95:02:24		TITLE STUD	SCALE 1:1



MATERIAL: DELRIN BLACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34345